

Stormwater / SPCC Annual Review - 2024

What control measures do we use to prevent spills/leaks from polluting waterways?

- Good housekeeping
- Secondary containment
 - All oil containers greater than 55 gallons are required to have secondary containment.
- Spill Training
- Maintenance of controls
 - Catch basins and outfalls
 - Oil/water separator
 - Drain filters
- If you are transferring oil or other liquids between containers/vessels, do not leave the transfer operation unattended.
- Use drip pads/buckets to control drips or leaks at connection points.
- Clean up any leaks or spills immediately.
- Spill kits



What monitoring and inspections are required?

- The EHS department conducts monthly/quarterly and annual inspections of stormwater and oil storage areas. Contact EHS if you need to report a spill or other stormwater / oil storage issue.
- EHS keeps all monitoring, recordkeeping and reporting records.

How can I help?

- Never use a storm drain or ditch for waste disposal.
- Keep lids closed on waste bins.
- If contaminated materials must be stored outside, cover them with a waterproof tarp
- Do not store potential pollutants near roof downspouts or storm drain inlets.
- Never hose down a spill or leak. Use dry cleanup methods like sweeping.



What has been the spill history over the last year?

6/20 and 9/28/2023:

Two similar spills occurred at Sarca due to oil siphoning from storage drums. The spills were both contained inside the building, and the spills were successfully cleaned up using materials from the spill kits. Personnel involved in the cleanups included Dustin Downey, Angie Wilson, Denise Hicks, Wes Beal, Dan Rice, and Mark Alkire, Irvin Strouse and Andrew Michalek..



Corrective actions taken: Instructions were sent out to educate employees to open the siphon valve after use. Hand crank pumps have been ordered to replace the siphon pumps to prevent this from happening again.

1/30/2024:

CNC machine coolant tank was being filled at Sarca. The operator became distracted and walked away, and the tank overflowed (about 20 gallons). The spill was contained inside the building, and the spills were successfully cleaned up using materials from the spill kits. Personnel involved in the cleanup included Denise Hicks, Isaac Furlong, and Scott Roseberry.

Lessons learned: Never leave transfer operations unattended.